

# Work Order ID 120042

June-03-14 11:52:24 AM

**\*120042\***

Page 1

Item ID: D350-636-218 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible  
 Start Date: 6/03/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 6/06/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: PAR14-338

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr     | Revision Nbr |
|--------------|--------------|
| IIN-D350-636 | j            |

|                               |   |      |  |  |  |  |  |  |  |
|-------------------------------|---|------|--|--|--|--|--|--|--|
| 100                           | Document Control  | 0.00 |  |  |  |  |  |  |  |
| <b>*100*</b>                  |   |      |  |  |  |  |  |  |  |
| DC                            | Memo  | 0.00 |  |  |  |  |  |  |  |
| Doc.Control -USB or Paperwork | Photocopy bluefile & type labels per PPPD350-636-218 CHG005 |      |  |  |  |  |  |  |  |

|                |   |      |  |  |  |  |  |  |  |
|----------------|---|------|--|--|--|--|--|--|--|
| 110            | Assemble as per dwg   | 0.00 |  |  |  |  |  |  |  |
| <b>*110*</b>   |   |      |  |  |  |  |  |  |  |
| HandFinish     | Memo  | 0.00 |  |  |  |  |  |  |  |
| Hand Finishing | PULL FROM STK:<br>1 X D350-636-218 B106907 ✓  |      |  |  |  |  |  |  |  |
|                | REWORK PER ATTACHED EMAIL<br>8 X NAS1611-005 B <u>129405</u><br>8 X NAS1611-010 B <u>129405</u> |      |  |  |  |  |  |  |  |

RTV 04/15M125540

PLM 14 06 24

# Work Order ID 120042

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**\*120042\***

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Item ID: D350-636-218

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible

Start Date: 6/03/14

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 6/06/14

Req'd Qty: 1.00

**\*1\***

Customer:

Reference: PAR14-338

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

**\*NR1\***

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

**\*120\***

QC

Memo

0.00

Quality Control

150

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

ENSURE ORIGINAL KIT IS IN BOX

REPACKAGE USING ORIGINAL B/N

Identify and pack for shipping as per PPP D350-636-218

Location: 070

PPP rev: \_\_\_\_\_

DAS  
06  
9-89

JUL 03 2014

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

MLJ 14-07-07

MF  
14-7-04

# Picklist Print

June-03-14 11:52:23 AM

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Work Order ID: 120042

**\*120042\***

Parent Item: D350-636-218

**\*D350-636-218\***

Parent Item Name: Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible

Start Date: 6/03/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC  
11.04.14 ecn11-553 DD verf:EC  
PER ECN 12-542 DD verf:EC

IPP Rev:B  
IPP Rev:C 112.04.16 AS

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

NAS1611-005

Purchased

No

Each

171.0000

8

**\*NAS1611-005\***

O-RING

**\*\***

*N/A*  
*see attachment*  
*MLJ*  
*14-07-10*

Location

Loc Qty

Loc Code

FP001

171

m126974

96

m129198

75

NAS1611-010

Purchased

No

Each

187.0000

8

**\*NAS1611-010\***

O-RING

**\*\***

Location

Loc Qty

Loc Code

FP001

187

m126988

3

m127813

4

m128375

72

m128388

8

m129198

100

*129405*

*PLM / 14-06-24*

## Linda Lacelle

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**From:** Patrick Smith  
**Sent:** May-29-14 1:29 PM  
**To:** Linda Lacelle; Mike Petsche  
**Cc:** Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd  
**Subject:** RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Pat

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**From:** Linda Lacelle  
**Sent:** May-29-14 10:21 AM  
**To:** Mike Petsche  
**Cc:** Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod  
**Subject:** 350 skids and 206 skids  
**Importance:** High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx

Linda